

Deep Hole Drilling Machine

BTA Model Machining Requirement

1. Work-piece machining :

(1) ☐ Work-piece Rotation + Tools Non-Rotation or ☐ Work-piece Rotation + Tool Rotation
(Choose one)

(2) ☐ Solid Drilling Hole ☐ Honing Process (Multiple choices)

2. Work-piece Clamping :

(1) Spindle head ☐ 3-Jaw chuck φ _____ mm ☐ 4-Jaw chuck φ _____ mm

(2) Pressure head ☐ 3-Jaw Chuck ☐ Taper Plate

3. Work-piece Drilling Hole : Max. φ _____ mm min. φ _____ mm
(Max. Work-piece length _____ mm)

4. Work-piece Length : Longest _____ mm Shortest _____ mm

5. Work-piece O.D. : Max. φ _____ mm min. φ _____ mm
Thinnest Work-piece Thickness : _____ mm

6. Work-piece Surface : ☐ Blank material / ☐ Finishing Processing Material

7. Work-piece shape : ☐ Round ☐ Square ☐ Other _____

8. Work-piece material : _____

9. Processing Precision : a. Deflection Allowed Value _____ mm b. Surface Roughness Ra _____

10. Drilling Hole Size : φ _____ mm / φ _____ mm / φ _____ mm / φ _____ mm

11. Testing Drilling Hole Size : φ _____ mm

12. End User Country : _____ Machine Voltage : _____ Voltage

★ **Please provide above information, we will quote suitable machine for you, thank you!**